

SLIDE SLEEVE INSTALLATION INSTRUCTIONS

The following instructions explain the correct installation procedure for FORZA PEX Slide sleeve fittings in conjunction with FORZA PEX pipe.



With a set of pipe cutters /shears cut the pipe at 90° ensuring the pipe is square on the end.



Pick up sleeve and check that the bevelled end (shown in picture) faces towards the fitting.



Slide the sleeve over the pipe. Pipe is now ready to be expanded.



Choose the correct size expander head for the pipe being expanded. Pictured is the dual 16mm-20mm head suitable for both 16mm and 20mm pipe.

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5



Close the handles of the expander tool to expand the pipe

6



Open the handles and rotate the expander 30° then expand again. This ensures an even expansion of the inside pipe surface.

7



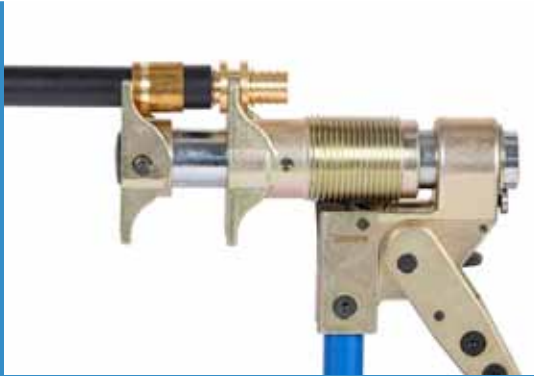
Fitting is now able to be inserted into pipe.

8



Push fitting into pipe until it reaches the stopper. The sleeve is now ready to be pulled over the pipe and fitting using the specially designed compression tool.

9



Place the sleeve and fitting between the jaws of the compression tool. Open and close the handles of the tool to draw the sleeve over the pipe and fitting.

10



Once the sleeve is touching the shoulder of the fitting the fitting process is complete.



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At completion of installation a pressure test must be carried out in accordance with AS/NZS 3500 and or any other requirements specified by local authorities.



Manual
Compression tool



Battery
Compression tool