

## WATER CRIMP INSTALLATION INSTRUCTIONS

The following instructions explain the correct installation procedure for FORZA WATER CRIMP fittings in conjunction with FORZA PEX pipe.

1



With a set of pipe cutters /shears cut the pipe at 90° ensuring the pipe is square on the end.

2



Push fitting onto pipe until pipe is visible through the viewing port on copper ring. This ensures that pipe has been inserted to the correct depth.

3



Position tool so that the jaws of the tool are in the centre of the copper ring.

4



Proceed to crimp the fitting until jaws of tool are completely closed.



5



Once crimp is complete test with gauge. Gauge will slide over copper ring if it has been done correctly.

At completion of installation a pressure test must be carried out in accordance with AS/NZS 3500 and or any other requirements specified by local authorities.



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Battery Crimping Tool



Manual Crimping Tool